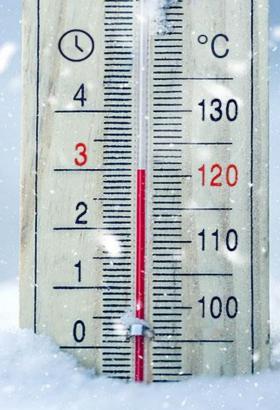


Low Curing Temperature and FAST Powder Coating





Low Curing Temperature and Energy Efficient Powder Coating "3 min @ 120°C"

PULVERIT

OUR COMPANIES



SPAGNA



PULVERIT

OUR FIGURES

42 MM
TURN OVER

190 EMPLOYEES 46
YEARS PC
PRODUCTION



THE PROBLEM

The powder coating limits are:

- the curing temperature (between 150 and 180 °C) the curing time (from 15 to 20 minutes)
- The curing conditions restrict the application of powder coating to metal substrates
- Heavy metal part, pre-assembled materials, different substrate than metal could not be painted with existing PC



THE SOLUTION



- Pulvercoat is able to combine fast curing, low curing temperature, chemical resistance, UV resistance and anti-scratching properties.
- Pulvercoat is the only innovative powder coating of the last 20 years
- Pulvercoat is patent in Europe



THE SOLUTION



3 min.@120°C

- O energy saving
- shorter production cycle

Pulvercoat allows to achieve:

- UV resistance comparable with Qualicoat class 2
- O Chemical resistance comparable with polyurethane
- Scratch resistance and hardness not comparable with existing system

vs standard powder coating

20 min.@150/180°C



FAST CURING COMPETITORS

	HYBRID	PE	PULVERCOAT
TEMPERATURE	140°C	150°C	120°C
TIME	20 min	30 min	3 min
SCRATCH RES.	standard		+ 20%
ANTIGRAFFITI	NO		YES



VALUE PROPOSITION

TARGET MARKET



Coating of heavy metal parts as: earth moving machinery, agricultural, metal bottle



Coating of pre-assembled material material not able to resiste at 150°C, parts with electrical circuits inside, as: pumps and compressors;



Coating lines with the need to speed up the process



VALUE PROPOSITION

USER BENEFITS:

- Low temperature
- Fast curing
- High performances
- Zero V.O.C. emissions
- Production costs saving
- High ROI
- The key for liquid powder conversion



WHERE WE ARE

INDUSTRIAL SCALE UP

AVAILABLE COATING

Textured and fine textured: 3 min. @ 120°C

Smooth glossy or semi (50-80 gloss): 8 min.@ 140°C or 12-13 min. @ 130°C



Production Garage doors

Material: **panel sandwich** Aluminium + expanded Polyurethane

Actual system: pre-painted coil

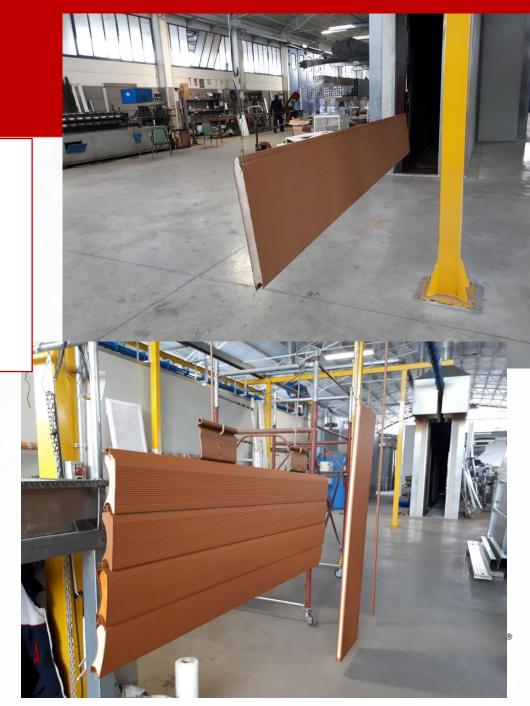
Needs: low temp, non need to speed up the process

Pulvercoat aspect: fine textured

Curing condition required: 20 min. @ 115°C

Results: Very good aspect, perfect curing, no deformation of PU





Production: Gas Valve, it contains plastic gaskets

Material: steel

Needs: substitute liquid paint Actual system: **liquid paint** Pulvercoat aspect: smooth

Curing condition required: 25 min. @ 130°C

Result: Very good aspect, perfect curing, no

deformation of gasket.







Production: Job Coater

Product: **heavy structure**

Material: iron

Substrate Preparation: sandblasted and phospho-degreased

Weight: 350 kg

Actual system: powder coating

Needs: cycle time reduction Pulvercoat aspect: smooth

Curing condition required: 40 min. @ 130°C

Result: Very good aspect, perfect curing,

cycle time reduced by 60%







Production: Agricoltural parts

Product: iron plate with a thickness of 1 cm

Weight: 10 kg

Need: speed up the painting cycle

Current system: powder coating, static oven,

starting cold it takes about 2h

Pulvercoat finish: smooth

Pulvercoat curing conditions: powder coating, static oven, starting cold it takes about 30 min. Result: very good appearance and curing, polymerization cycle reduced by 75%



Production: technical gas cylinders

Need: speed up the process, improve the coating reticulation

Actual system: powder coating, infra-gas hoven.

Pulvercoat aspect : smooth

Result: very good appearance and curing,

polymerization cycle reduced by 50%







UPSHOT



Horizon 2020 European Union funding for Research & Innovation

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As proof of the quality, the originality and the uniqueness of Pulvercoat, the European Community has awarded us an important funding in the Horizon 2020 project to continue developing this new technology.

Tulvercoat, can't ask for better!

